

Date: Wednesday, 29/10/2008 8:36:44 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BASE ASSEMBLY
 Job Number : 43055
 Estimate Number : 13419
 P.O. Number : Part Number : PB674300147
 This Issue : 29/10/2008 S.O. No. : Drawing Number : B6743001 P.5/ 15
 Prsht Rev. : NC Project Number : N/A
 First Issue : // Type : LARGE FAB ASSY Drawing Revision : B1
 Previous Run : 41509 Material :
 Written By : Due Date : 05/11/2008 Qty: 2 Um: Each
 Checked & Approved By : MF 08-10-29
 Comment : Est Rev:A 08-06-25 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D344011 Gusset (Supersedes B67-43001-241)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Gusset B 41553

MF 08-11-06

2.0 PB6743001143 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Square Tube B 41559

MF 08-11-06

3.0 PB6743001141 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Square Tube B 41908 41558

MF 08-11-06

4.0 PB6743001139 Square Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Square Tube B 41557

MF 08-11-06

5.0 PB6743001315 Hook



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)
 Hook
 batch:- 40066

MF 08-11-06

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

Ppl 08-11-11

(2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-11

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08-11-11 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST*

MF 08-11-17

10.0

QC21

FINAL INSPECTION/W/O RELEASE



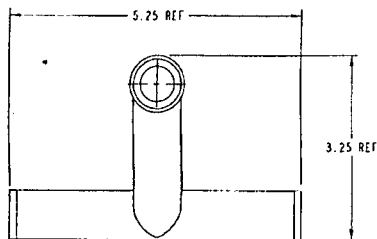
Comment: FINAL INSPECTION/W/O RELEASE

08/11/18

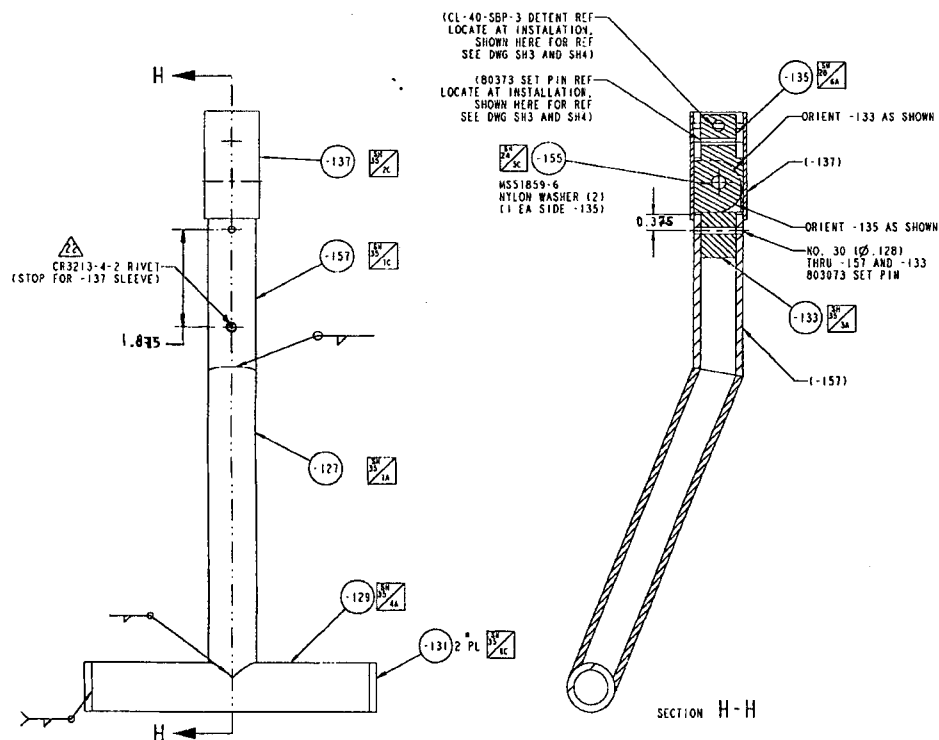
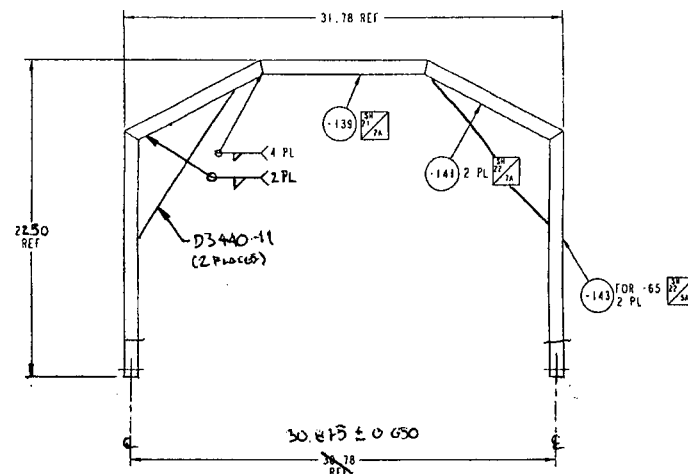
Job Completion



MF 08-11-17



43055



(CL-40-SBP-3 DETENT REF
LOCATE AT INSTALLATION,
SHOWN HERE FOR REF
SEE DWG SH3 AND SH4)

(80373 SET PIN REF
LOCATE AT INSTALLATION,
SHOWN HERE FOR REF
SEE DWG SH3 AND SH4)

MS51859-6
NYLON WASHER (2)
(1 EA SIDE -135)

ORIENT -133 AS SHOWN

(-137)

ORIENT -135 AS SHOWN
NO. 30 (Ø .128)
THRU -157 AND -133
80373 SET PIN

(-132)

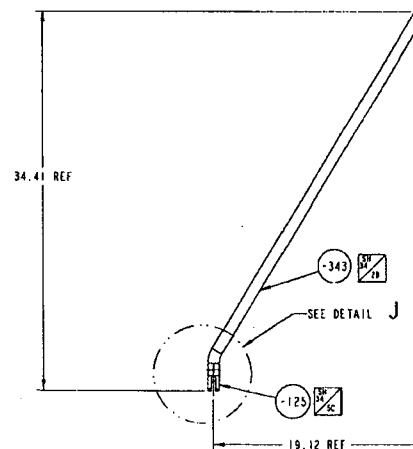
(-157)

SECTION H-H

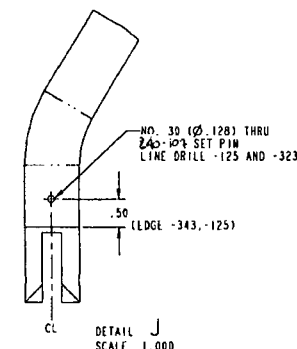
RELEASED
06 w. 20

-63 BASE ASSEMBLY (SHOWN)
(COMMERCIAL VERSION)
SCALE 0.250

-47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)
(CANADIAN VERSION)



-37 TUBE ARM ASSEMBLY
SCALE 0.200



DETAIL J
SCALE 1.000

-63 SHORT T-HANDLE ASSEMBLY
SCALE 1.000

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75050
D OSUV8 B67-43001 61

ORIGINAL

